



Discussion on regional radar network and radar exchange (Weather Radar Maintenance)

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Operation and Maintenance of the Meteorological Radar

- 1. Relation of maintenance and radar equation
 - Radar equation considering Z-R relation
 - Reflection intensity(dBZ) → Precipitation intensity (mm/h) Conversion
- 2. Various maintenance items for the radar equipment
 - The Purpose of Periodic Maintenance and Calibration
 - Periodic Maintenance for Each Equipment (Daily, Weekly, Monthly, 6 Monthly)
- 3. Caution point
 - Basic precautions
 - Caution for using the test instruments
 - Precautions for handling special tubes
 - Cleaning and Check



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Periodic Maintenance Items

Antenna and Antenna Controller Specifications

(1) Type 4 m in Diameter Parabolic Dish Antenna
(2) Gain, More than 42 dB
(3) Beam Width less than 1.2 degrees
(4) Polarization Horizontal
(5) Rotation Speed 4 rpm +/- 5 %
(6) EL Angle Range -2 to +45 degrees
Lower 1st limit: -3 degrees
Lower 2nd limit: -5 degrees
Upper 1st limit: +46 degrees
Upper 2nd limit: +48 degrees

$$Rc = \frac{3}{2^{10} \log_{e} 2} \cdot \frac{P_{t} \cdot h}{2} G_{0}^{2} \underbrace{1 \cdot 1}_{1 \cdot 1} \left| \frac{-1}{+2} \right|^{2}$$



dBZ• mm/h

$$Z = B \cdot R^{\beta}$$
 (Z: mm6/m3, R: mm/h)

In Japan, B = 200 and β = 1.6 are adopted.

- Precipitation intensity(mm/h) \rightarrow Reflection intensity (dBZ) Conversion

Reflection intensity (dBz) = $10\log_{10} Z = 10\log_{10} (B \cdot R^{\beta})$ = $10\log_{10} (200 \times \text{Precipitation intensity(mm/h)}^{1.6})$ = $10\log_{10} (200) + 16\log_{10} (\text{Precipitation intensity(mm/h)})$ = $23 + 16\log_{10} (\text{Precipitation intensity(mm/h)})$

- Reflection intensity(dBZ) \rightarrow Precipitation intensity (mm/h) Conversion

Precipitation intensity (mm/h) = $10^{\left[\frac{\text{Reflection intensity (Bz)-23}}{16}\right]}$

Z – R Relation

in the figure on the right.

The relation between radar reflectivity factor Z and rain rate R [mm/h] is expressed statistically as follows :

$Z = BR^{\beta}$

(rain) $B: 80 \sim 1000$ (snow) $B: 500 \sim 2000$ $\beta: 1.0 \sim 2.0$ $\beta: 2.0$

Type of rain	В		Weak The strength of the rain [mm/h]			Strong		
JMA	200	1.6	0.50	1.0	4	16	64	256
	400	1.3	0.25	0.6	3.2	18	98	540
(Convective)			50%	59%	81%	111%	153%	211%
	130	1.7	0.67	1.3	4.8	18	65	238
(Stratiform)			134%	129%	119%	109%	101%	93%

Comparison of rainfall when using B and β of JMA standard, Showing percentages are comparison with JMA standard.



: Scattered but somewhat heavy portion of thunderstorm echo, or high, isolated, convective echo in dry atmospheric air (water drops evaporate considerably).

: Center portion where thunderstorm echo is dominant, or strong, massive echo with slightly scattered shape.

: Breaking out or growing stage of the convective cells.

: Small, solid-like, convective echoes scattered or aligned.

: Stratiform echoes uniformly spread, or scattered weak echoes.

: Final stage of thunderstorm completely scattered, or scattered portions.

The Purpose of Periodic Maintenance and Calibration

Number of Users

- To achieve a certain level of data quality
- To keep to the regulations
 - Quality of radio wave from radar is regulated by the Radio Law and related regulations.



• In order to prevent critical failure in radar system and equipment

Parameter	Definition	Acceptable accuracy ^a
φ	Azimuth angle	0.1°
Y	Elevation angle	0.1°
V _r	Mean Doppler velocity	1.0 m s ⁻¹
Z	Reflectivity factor	1 dBZ
$\sigma_{_V}$	Doppler spectrum width	1 m s ⁻¹
Zdr	differential reflectivity 0.2 dE	1
K _{DP}	specific differential phase	< 0.5 degree km ⁻¹
$ ho_{ m HV}$	cross-polar correlation 0.001	
35		
30		
25		
20		
15		
10		
5		
0		
Nectanical Eestionic all	of the power of Solars parts part ware ord	adities on the serve state

Radar Failure Modes: Results from the WMO Weather Radar Survey showing the main failure modes of a radar (2010)

Radar Calibration



AZ Scan at 90 ° EL

Disdrometer

3.

The key assumption of the method is that ZDR is zero when looking at falling raindrops from below.

The difference is that only range bins are considered where we have Zh > 20 dBZ and $_{hv}$ > 0.98.

1. Solar flux measurement:

Monitoring the receiver sensitivity, differential offset of

the receive path (ZDR), antenna pointing accuracy, beam souint.



2. Absolute calibration:

Using measurements of AZ scan at 90 $^\circ$ EL and disdrometer measurements at the radar sites.

System differential offsets of ZDR and Using measurements of an operational AZ scan at 90 ° FL.

The ZDR offset is currently a static offset which has to be set manually. It is part of a list of processing parameters needed by the signal processor to compute ZDR.

DP

Periodic Maintenance of the Radar Equipment

- 1. Periodic maintenance is really important not only keeping a good condition of the radar system but also keeping a good quality of the radar data.
- 2. Carrying out a periodic maintenance is very useful to understand the current condition of the radar system.
- 3. The radar system should be checked and maintained periodically as daily, weekly, monthly and 6 monthly.
- 4. For daily inspection, it is carried out through remote control from the central monitoring station.
- 5. For 6 monthly inspection, it is carried out in cooperation with a person in the radar management office and necessary to stop the regular observation for the monthly and 6 monthly check and maintenance
- 6. Results of the periodical maintenance must be recorded in the log book.



Daily Maintenance Items



Periodic Maintenance Items for Radome

(1) Radome

Interval= D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items			
Water Leaking (trace) in the radome	The sector	3	
Panel surface	1 and		
scratch, cracking, peeling, dirt		6	
Panel joint caulking			
peeling, cracking, dirt		6	
Lightning rod and grounding cable	Obstruction Light	6	
Aviation obstruction lights	Lightning Rod	D	
Panel surface cleaning		5 years	

Periodic Maintenance Items for Antenna

(2) Antenna (1/2)

Interval= D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items		
Azimuth and elevation drive section		
	Motor, reducer, gear, brake	6
	Motor brush, coupling or drive belt	6
	Lubricant (grease, oil), leakage	6
Slip-ring and brush		
	Contact surface of slip-ring and brush	1
	Brush powder, brush remaining	1
Rotary-joint and waveguide		
	Rotation sound, squeaking noise, rotation smoothness	6
	Deformation, asperity, joint cracks, air leakage	6
Angle detector, Limit switch		6

Periodic Maintenance Items for Antenna

(2) Antenna (2/2)

Interval= D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly, A: Annual

Periodic Inspection and Maintenance Items	
Operational status of azimuth and elevation section	
Rotation sound, squeaking noise and rotation smoothness	W
Rotation speed	6
Positioning accuracy	М
Safety function	
Elevation limit operation	6
Safety switch operation	W
Calibration	
Antenna level	A
Antenna orientation	Α

WMO/ASEAN Training Workshop on Weather Radar Data Quality and Standardization



(7)



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Open the Cover of the Slip ring & Brush (Front Side)



Clean the slip ring with dry soft cloth.







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EL drive belt



AZ drive belt

Azimuth and Elevation drive belt



Operation of Limit Switch







Periodic Maintenance Items for Antenna Controller

(3) Antenna Controller

Interval= D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items	Interval
Control function	
Mode control	6
Position control	3
Rotation speed control	6
Safety interlock and protection	6
Monitoring function	
Antenna operating status, meter indication	1
Azimuth/elevation angle	1
Alarm information	D



Daily Maintenance Items



Periodic Maintenance Items for Transmitter

(4) Transmitter (1/2)

Interval = D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items	Interval
Transmitting operation	
Peak power, frequency, spectrum, stability	1
Transmission pulse width, pulse repetition frequency	1
Transmission tube current, its waveform	W
Modulator operating sound	D
Monitoring function	
Operating time indication of the transmission tube	М
Modulator operating status, meter indication	D
Alarm information	D

Periodic Maintenance Items for Transmitter

(4) Transmitter (2/2)

Interval = D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items		
Operation		
Operation mode control	6	
Temperature, cooling	3	
Safety interlock and protection	6	
Parts condition		
High voltage parts such as a coil, wiring inside in the modulator	6	
Insulation oil level, insulation materials, bushes	6	
Air filter	3	

Daily Maintenance Items



(Review) Transmission Pulse of the Weather Radar (in case of Klystron, Magnetron type)



Transmission Pulse of the Weather Radar (for SSPA type)



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Why does the Solid State Transmitter radiate a long pulse?

- Solid State Type Transmitter Peak Power : 10kW



-Electronic Tube Type Transmitter Peak Power : 500kW

-Peak power : 500kw (Pulse width 2us) Minimum detectable rainfall precipitation : 1 mm/hr (at 450km)

-Peak power : 10kw (Pulse width 2us) Minimum detectable rainfall precipitation : 12 mm/hr (at 450km) • • Problem!

Pulse width 2us 100us Solution!

-Peak power : 10kw (Pulse width 100us)

Minimum detectable rainfall precipitation : 1 mm/hr (at 450km)



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Periodic Maintenance Items

Transmitter Specifications (C-band, in Japan)

(1) Type Klystron tube (or Magnetron tube)
(2) Transmission Frequency One among from 5250 to 5370 MHz
(3) Transmission Peak Power 250 kW
(4) Transmission Pulse Width
Long Range Mode: 2.5μs +20% -0%
Doppler Mode: 1.0μs +20% -0%
(5) Pulse Repetition Frequency Variable in 1500 Hz or less
Long Range Mode: 260 Hz
Doppler Mode: 330, 480, 600, 752 and 940 Hz
(6) Modulator Solid-state type (not use the thyratron)

$$Rc = \frac{3}{2^{10} \log_{e} 2} \frac{P_{t} \cdot h}{2} G_{0}^{2} \cdot \frac{1}{1} \cdot \frac{1}{1} \cdot \left| \frac{-1}{+2} \right|^{2}$$

Solid State Chirp Pulse Radar

Transmitter

Chirp modulation pulse is transmitted.

Transmitted pulse



Linear Frequency Modulation(LFM)





(Review) Magnetron Transmitter Schematic Diagram





(Review) Klystron Transmitter Schematic Diagram







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Transmitting Frequency Measurement

(in case of Magnetron, Klystron)



* Connected to the terminal (monitor) TX RF MON of the transmission unit.





Transmitting Frequency Measurement (In case of SSPA Type)





Transmitting Frequency Measurement Connection Diagram



Measurement of short pulse on the spectrum analyzer window



Transmitting Pulse Width (τ) Measurement (In case of Klystron, Magnetron)




Transmitting Pulse Width (τ) Measurement (In case of Klystron, Magnetron)





Transmitting Pulse Width (τ) Measurement (In case of Klystron, Magnetron)



Connected to the terminal (monitor) TX RF MON of the transmitter.

[3 dB Attenuator] : Connect







Transmitting Pulse Width (τ) Measurement (In case of SSPA Type)



Transmitting Pulse Width Measurement Connection Diagram





Transmitting Pulse Width (τ) Measurement (In case of SSPA Type)



Transmitting Pulse Width Measurement Connection Diagram



Pulse Repetition Frequency (PRF) Measurement



Transmitting Pulse Width Measurement Connection Diagram

< Using a oscilloscope >

Connecting diagram is same as measuring method for the pulse width (mentioned in the previous page).

Measure the cycle time of crystal detecting waveform on the oscilloscope display. Then, calculate the PRF from cycle time.

PRF = 1 / cycle time



PRF for SSPA

PRF for Klystron, Magnetron

Pulse Repetition Frequency (PRF) Measurement of Doppler Mode



Transmitting Pulse Width Measurement Connection Diagram



- For staggered mode (Doppler Mode), two
 (2) periods is displayed on the oscilloscope.
- Measure both of them and then record it.

PRF Rated Value (In case of S-band Doppler Radar)

Schedule Name	Rated Value
Intensity Mode	300Hz ± 10% (270Hz – 330Hz)
Doppler Mode	670Hz ± 10% (603Hz – 737Hz)
	536Hz ± 10% (482.4Hz – 589.6Hz)

Transmission Average Power Measurement





Transmitting Power Measurement Connection Diagram

P _T [dBm] P _T [W]	= P _A = 10	/G + L _{CUP} - Du _(dB) ^(P _T ^{[dBm]/10)} / 1000
	P _{AVG} L _{CUP}	Average Power (Measured Value) Overall attenuation of directional coupler, cable and others (TX RF loss)
	bu(de h	Pulse width (Short Pulse + Long Pulse)
	PRF	Pulse Repetition Frequency Intensity Mode: PRF-1 Doppler Mode: Average of PRF-1 & PRF-2

How to Get the Peak Power (C-band)

Peak power Pt [dBm] = Average power P [dBm] + L [dB] - Du [dB]

Measured average power (P) :	-20.20 [dBm]
Measurement loss (included D.C. coupling rate) (L) :	73.66 [dB]
Measured pulse width (h) :	2.62 [µs]
Measured pulse repetition frequency (PRF) :	330.03 [Hz]

Duty cycle Du = $h \cdot PRF = 2.62 \times 10-6 [s] \times 330.03 [Hz] = 0.000864679$ Du [dB] = 10log (0.000864679) = -30.63 [dB] Pt [dBm] = -20.20 [dBm] + 73.66 [dB] - (-30.63 [dB]) = 84.09 [dBm]

Conversion the power [mW] to [dBm] or the power [dBm] to [mW] are; Pt [dBm] = 10log (Pt [mW]), or Pt [mW] = 10(Pt [dBm] / 10)

Then,

```
Pt [mW] = 10 ^ (84.09 [dBm] / 10)
= 256,448,404 [mW] = 256,448 [W] = 256 (kW)
```

Periodic Maintenance Items for Receiver

(5) Receiver

Interval= D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items					
Minimum discernible Signal (MDS)					
Rec	Receiver input / output characteristics				
	Digital RX: RF input – IF output	6			
	Analog RX: RF input – logarithmic video amplifier output	1			
Rec	Receiver dynamic range				
Noise level and maximum output level					
Output signal level of the STALO unit and COHO unit					
Operation time of the TR tube, measurement of its insertion loss					
Automatic / manual frequency control (only for the Magnetron radar)					



Daily Maintenance Items



Periodic Maintenance Items

Receiver Specifications (C-band, in Japan)

(1) Type Super-heterodyne
(2) Noise Figure (NF) 3 dB or less
NF=(Signal_out/Noise_out)/(Signal_in/Noise_in)

(3) Minimum Sensitivity -97 dBm or less
(4) Output Signal IF: 30 MHz +/- 0.1 MHz
(5) Dynamic Range more than 80 dB

-110dBm: Reception strength of precipitation 1mm/h of 500km ahead Reception strength of precipitation 0.008mm/h of 100km ahead -30dBm Reception strength of precipitation 1300mm/h of 5km ahead

> Radar equation $\mathbf{Pr} = (\frac{\mathbf{Rc} \cdot \mathbf{Z}}{r^2} \cdot 10^{-0.2 \cdot kg \cdot r})$ Z : radar reflectivity factor Rc : radar constant



(Review) Receiver Schematic Diagram for Magnetron, Klystron





Receiver Schematic Diagram of the Solid-state Type





(Review) Principle of the Mixer Operation



When two frequency signals are combined, they create a frequency of difference. (STALO: 5330MHz, Reception: 5300MHz, difference: 30MHz)



Receiver In/Out Characteristic Measurement

- Connect the SG to radar receiver test input terminal, the equivalent output -40 dB (Consider the coupling loss).

- Setting value of SG output level will be;

-2.38 [dBm] = -40.00 [dBm] - (Measurement system loss: -37.62dB)



RF Cable Loss Measurement



RF cable Loss [dB] = L0 [dBm] – L1 [dBm]



Receiver In/Out Characteristic Measurement



Left

Config

Receiver In/Out Characteristic Measurement

Receiver IF Frequency and Output Level Measured by the Spectrum Analyzer, Receiver Input: -60 dBm 2012 Jul 24 - 14:18 Peak REF 0.00 dBm MKR 30.00 MHz Select Marker 10.0 dB/ *A Write Posi 33.17 dBm MARKER 30.00 MHz Next Peak Next Peak Right Next Peak

Receiver IF Output Characteristic

Input: RX SG pair Output: RX Output

Receiver Input Level [dBm]	-110	-100	-90	-80	-70	-60	-50	-40	-30
Receiver Output Level [dBm] (included coupling of 12.36 [dB])	-70.74	-67.02	60.81	-52.53	-43.04	-33.17	-23.24	-13.41	-6.38
Receiver Output actual Level [dBm]	-58.38	-54.66	-48.45	-40.17	-30.68	-20.81	-10.88	-1.05	5.98







Periodic Maintenance Items for Waveguide and Dehydrator

(6) Waveguide and Dehydrator Check

Interval= D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items	Interval
Waveguide	
Deformation, asperity, joint cracks, air leakage	6
Dehydrator	
Indication of pressure gauge, operation counter	1
Alarm indication	D
Silica gel condition	1
Operation sound of the compressor	1



Periodic Maintenance Items for Signal Processor

(7) Signal Processor Check

Interval= D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items			
IF signal conversion characteristics			
Range correction characteristics			
Ground clutter rejection	W		
Range and sweep integration	6		
Interference rejection			
2'nd trip echo cancellation (except the magnetron radar)			
Abnormal data correction and other various function			
Signal processing parameter calibration with receiver characteristics			



Daily Maintenance Items

			Radar Station Equipment Status	- Mozilla Firefox	→
<u>E</u> dit <u>V</u> iew Hi <u>s</u> to	ory <u>B</u> ookm	arks <u>T</u> oo	ls <u>H</u> elp		
lar Station Equipr	nent Status	4			
localbost/mer	u02.nhn			े र हो 🛃 र 60	oale 🚳 🍊
g localitos (inci	dorthith				
Operation Manage	ement Equip	pment Stat	is Operating Records Observation Mana	agement Data Display Manual RHI Data Displ	ay User Management
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			Radar Station Equ	alphient Status	05.27.55
-					
	1 all		Ba	dar Station	
			Transmitter		
	4			Data&Protocol	Click
			C	Converter	
A	Antenna/ ntenna Contre	oller	DRSP	Ci	enter
	incenting contes				
				Radar Task Controller	
				Controller	
		Data	&Protocol Converter / R	adar Task Controller	
	Control		Status	Alarm	
Center COMM Mode	TCP	Set	Observation Status		
Center CP	Connect	Set	Maintenance OFF		
Center PRU	Connect	Set	Center CP Data Send OFF Ant	enna Controller COMM	OK
Center CP Data Send	ON I 4	Set)	Center PRU Data Send OFF		
Center PRU Data Send	ON S	Set	Center COMM Mode FTP		
2					
2.5-			Control Rights Get		
ð:			Control Rights Get		
			Control Rights Get	Check No RED Color	
			Control Rights Get	Check No RED Color	
2:			Control Rights Get	Check No RED Color Indicator	
			Control Rights Get	Check No RED Color Indicator	



(Review) Signal Processor Schematic Diagram





(Review) Wind Observation by the Doppler Radar







The Doppler velocity = Moving velocity

The Doppler velocity is the line-of-sight component of the moving velocity.

The Doppler velocity becomes zero.

(Review) Wind Observation by the Doppler Radar



If each precipitation particle in the illuminated volume has exactly the same velocity in magnitude and direction, the observed Doppler spectrum would be sharp.

Actually each precipitation particle has distinct velocity vector, which makes the spectrum broad. Usually, the spectrum peak is employed as "Doppler velocity" of wind.

In the low elevation scan, topographic influence (ground clutter) is also found on the Doppler spectrum, which deteriorates data quality.



(Review) Ground Clutter Suppression Technique (Coherent MTI)

Components with zero Doppler velocity are considered as ground clutter and rejected to determine reflection intensity.

MTI: Moving Target Indicator



FFT Clutter Filter for FFT Processing



(Review) Antenna Volume Scan

< Volume Scan >

- Scanning in PPI (Plan Position Indicator) mode
- Repeat PPI scanning after changing elevation angle.





(Review) Scan Sequence (for Tokyo Doppler Radar)



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Why does PRF have to change high and low PRF for the scan sequence?

Detectable Maximum Velocity

V max (m/s) = V max1 (m/s) $\times N_2 = V max2$ (m/s) $\times N_1$

fr1 : 700Hz fr2 : 560Hz Ratio: 5/4

V max1 (m/s) = λ x fr1 / 4 = 0.05 (m) x 700 / 4 = 8.75 (m/s)

V max2 (m/s) = λ x fr1 / 4 = 0.05 (m) x 560 / 4 = 7.00 (m/s)

V max (m/s) = 8.75 (m/s) x 4 = 7.00 (m/s) x 5 = <u>35 (m/s)</u>

Detectable Maximum Range

R max (m) = C (m/s) / (2 x fr (Hz))

R max (m): Detectable maximum range
fr (Hz)R max (m) = 3×10^8 (m/s) / (2×700 (Hz))fr (Hz): Pulse repetition frequency
: Light speed 3×10^8 (m/s)= 214 (km)
fr: 700Hz

Doppler Dilemma!!!

R max (m) x V max (m/s) = C (m/s) x λ (m) / 2

fr: 300Hz (Intensity Mode)

V max (m/s) = 300 (Hz) x 0.05 (m) / 4 = 3.75 (m/s) R max (m) = 3 x 10⁸ (m/s) / (2 x 300 (Hz)) = 500 (km)

fr: 700Hz (Doppler Mode) V max (m/s) = 700 (Hz) x 0.05 (m) / 4 = $\frac{8.75 \text{ (m/s)}}{8 \text{ max}}$ R max (m) = 3 x 10⁸ (m/s) / (2 x 700 (Hz)) = $\frac{214 \text{ (km)}}{8 \text{ max}}$

Avoidance of Doppler Dilemma



Periodic Maintenance Items for Power Supply System

(8) IT, PDB, AVR and UPS Check

Interval= D: Daily, W: Weekly, 1: Monthly, 3: 3 Monthly, 6: 6 Monthly

Periodic Inspection and Maintenance Items			
IT			
	Humming sound (Bmmmm)	D	
	Condition of the surge arresters and capacitors	D	
	Condition of the main/earth wiring cable and terminal	6	
PDB & AVR			
	Voltage and current	D	
	Operational status (power on/off, AC voltage stabilization)	D	
	Condition of the NFB's, meters/indicators, PCBs, electric parts, wiring	6	
UPS			
	Voltage and current	D	
	Operational status (back-up operation)	М	
	Condition of the PCBs, batteries, transformers, capacitors, wiring	6	

Daily Maintenance Items

IT Monitoring Panel

AVR Operation Panel





6 Monthly Periodic Maintenance Items

Cleaning of the air filters in the DRSP





Cleaning of the air filters for SSPA Transmitter













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Caution Point

(1) Basic precautions

a. To make a logbook for the results of inspections, tests, adjustments, and its treatment as well as fault conditions

- b. At least two people have to work together
 - When you work inside of the transmitter/receiver equipment cabinet (Such as transmission tube replacement)
 - When you work in the radome for the antenna maintenance

In particular, that the inspection of the high voltage modulator, mechanical inspection of the antenna.



Caution Point

(2) Caution for using the test instruments

- a. When carrying out measurement and adjustment, it is necessary to preheat instruments enough time (approximately 30 minutes) for its accuracy and stability.
- b. For instruments which have a self-calibration function, the selfcalibration should be performed before measurement.
- c. Before measuring the cable loss, check the status of the cable. (disconnection, poor contact, etc.).
- d. The test instrument has an upper limit of input level. If it gets more than limit level, the protection circuit will be activated. But, in some cases it will lead to failure.
 Check the maximum input level with the instruction manual before measurement. it must be necessary to attenuate the signal using some attenuator if necessary.
Caution Point

- (3) Precautions for handling special tubes (Magnetron, klystron, TR tube, Thyratron)
- a. Necessary to record about replacing a special tube
- b. Be careful when handling TR tube that radioactive material is incorporated.
- c. For replacement of magnetron or klystron, turn off the power with the breaker, discharge the high-voltage remained by using the discharge rod.

Cleaning and Check

- a. General Cleaning and Check
 - The power supply should be disconnected before carrying out any of these cleaning operations.
 - The accumulation of dust on components would cause a general increase in the cabinets' internal temperatures.
 - Increase in the cabinets' internal temperatures could lead to malfunctions or faults in certain components.
 - In order to prevent this happening, the equipment must be kept clean at all times.
- b. Cabinet Cleaning
 - Even though the cabinets are fitted with air filter, regular cleaning of the internal parts is required to stop dust accumulation.
 - This can be done using a vacuum cleaner, a clean dry cloth or a small brush.
 - It would be good to carry out this cleaning operation at least once a year.

Cleaning and Check

- c. Air Filters
 - The air filter on the cabinet's panel must be disassembled and cleaned to remove dust.
 - The cleaning schedule will depend on the length of time the fans work and the quantity of dust.
 - It would be good to carry out cleaning at least once a year.
- d. Indicator Lights and Lamps
 - Make sure the lamps are inserted firmly into their holders.
 - Replace the lamp when the bulb becomes blackened.
- e. Fuses
 - Fuse terminals are liable to oxidation and this oxidation and dust increase the circuit's resistance.
 - The ends of the fuses should be cleaned with a cloth.
 - The fuses should be taken out one at a time to ensure that they are put back in their correct.
 - The value stamped on the fuse must be the same as that stamped on the fuse housing.



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